



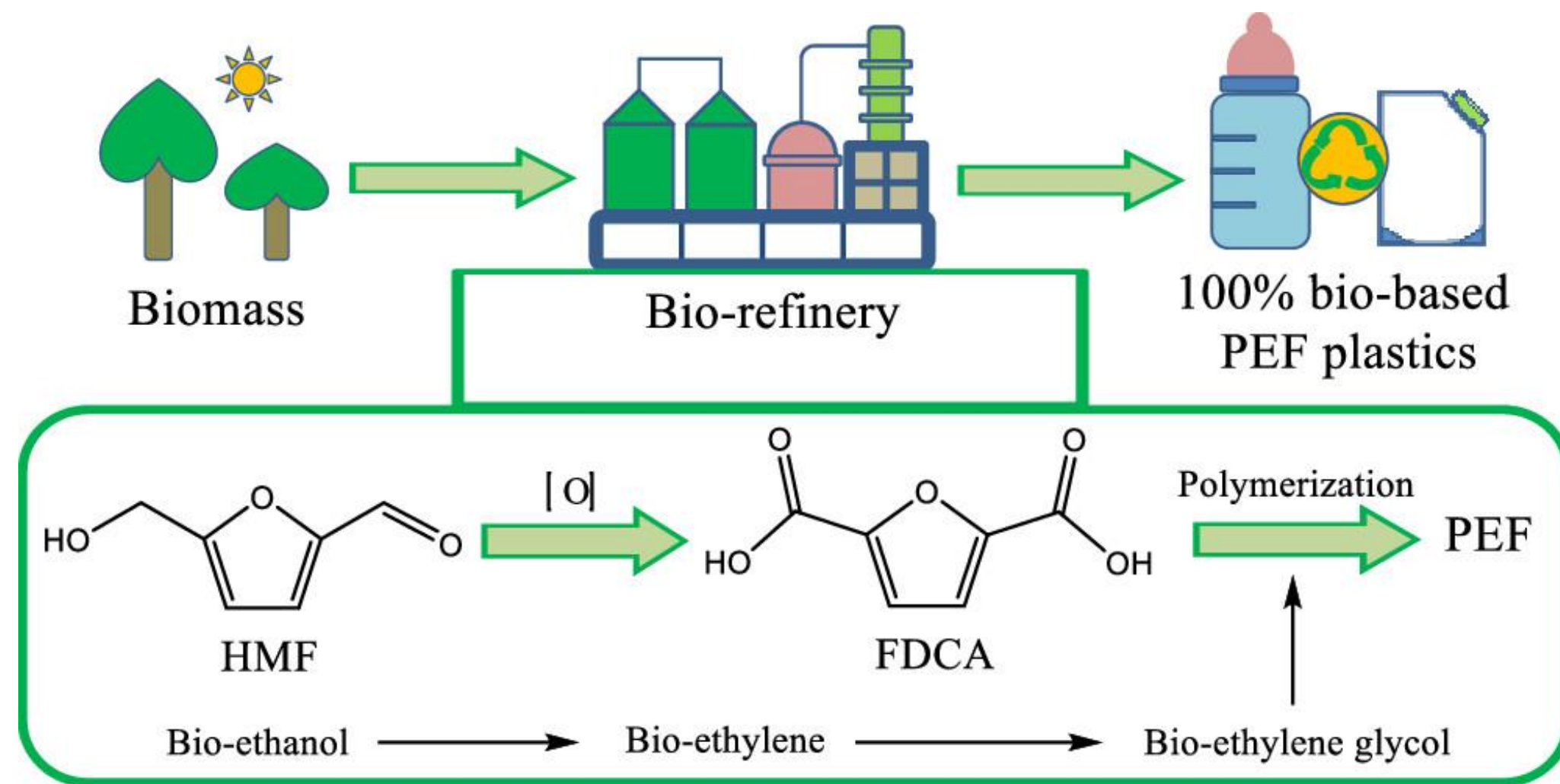
# Novel Approach to the Synthesis of Supported Gold Nanoparticles for HMF Oxidation



Kylie Park, Bohyeon Kim, Steven McIntosh\*

Department of Chemical and Biomolecular Engineering at Lehigh University, Bethlehem, PA

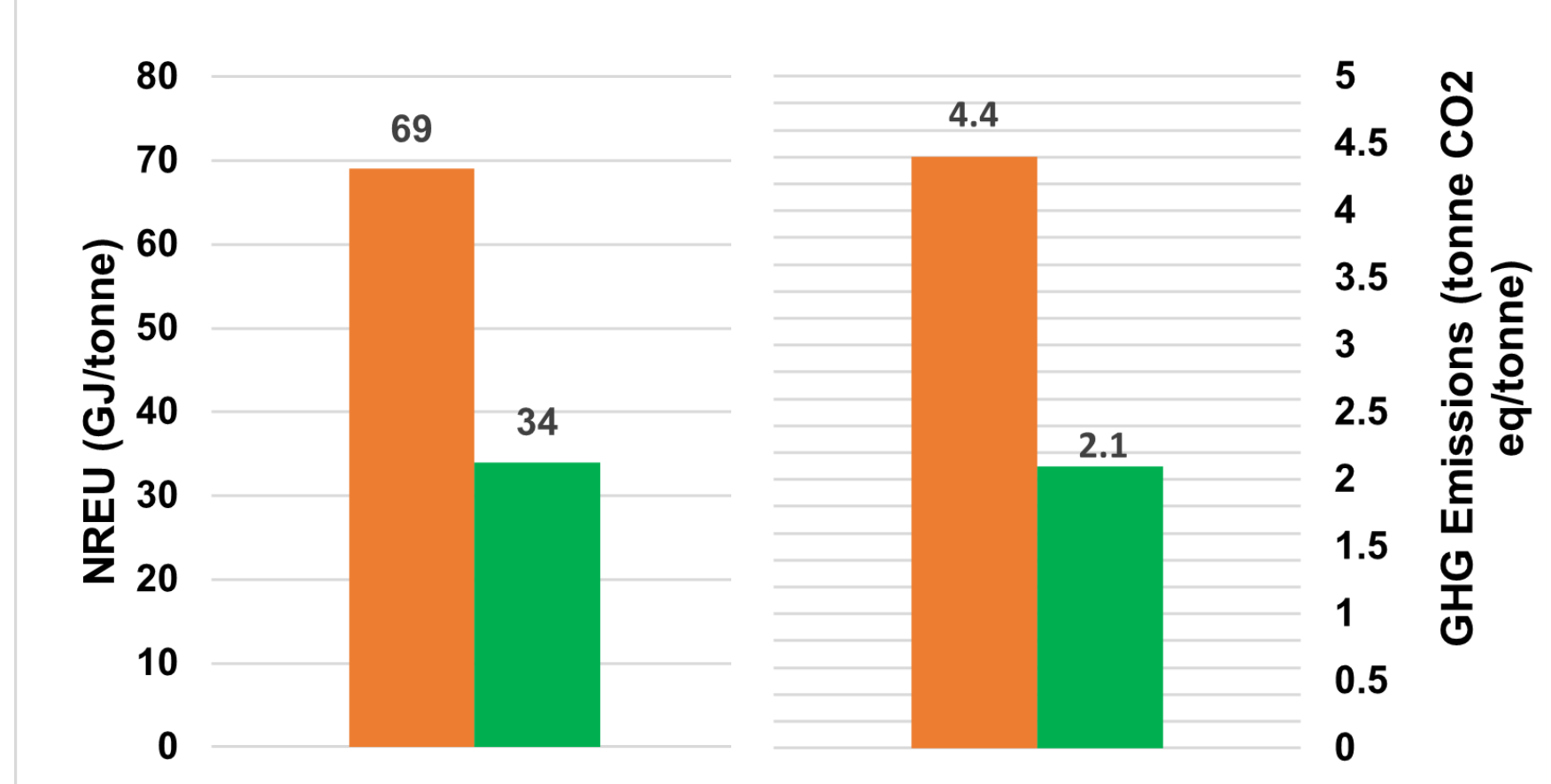
## Background



**Figure 1.** Schematic of the eco-friendly application of HMF in plastics industry.<sup>1</sup>

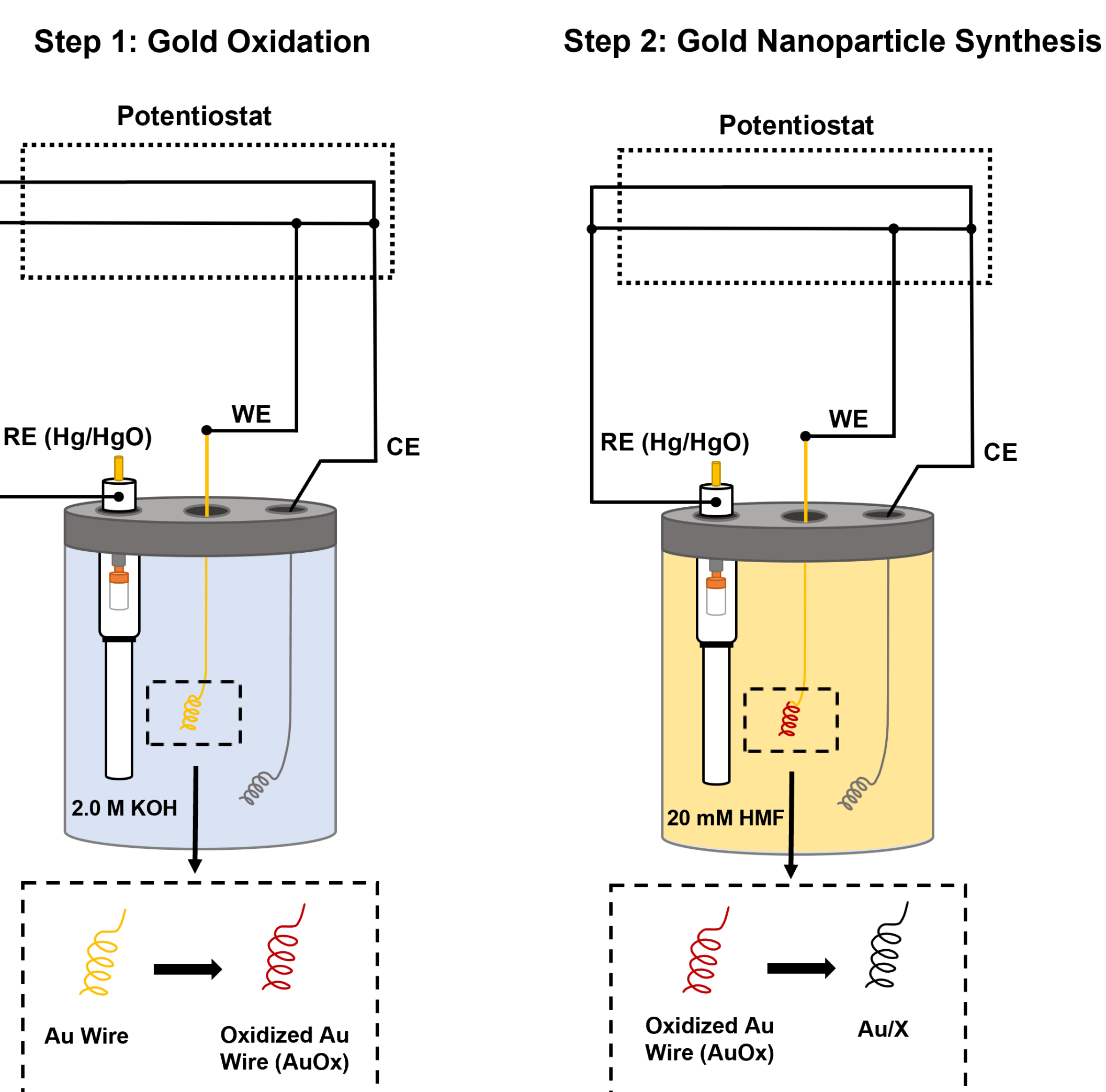
- Biomass-derived feedstock offers a sustainable solution for biodegradable plastics production.
- 2,5-furandicarboxylic acid (FDCA) is a key component, produced via 5-hydroxymethylfurfural (HMF) oxidation.
- Gold-based electrocatalysts show promise for enhancing HMF oxidation reactions (HMFOR) due to their low onset potential and robust stability.

**Comparison of PET and PEF NREU and GHG Emissions**

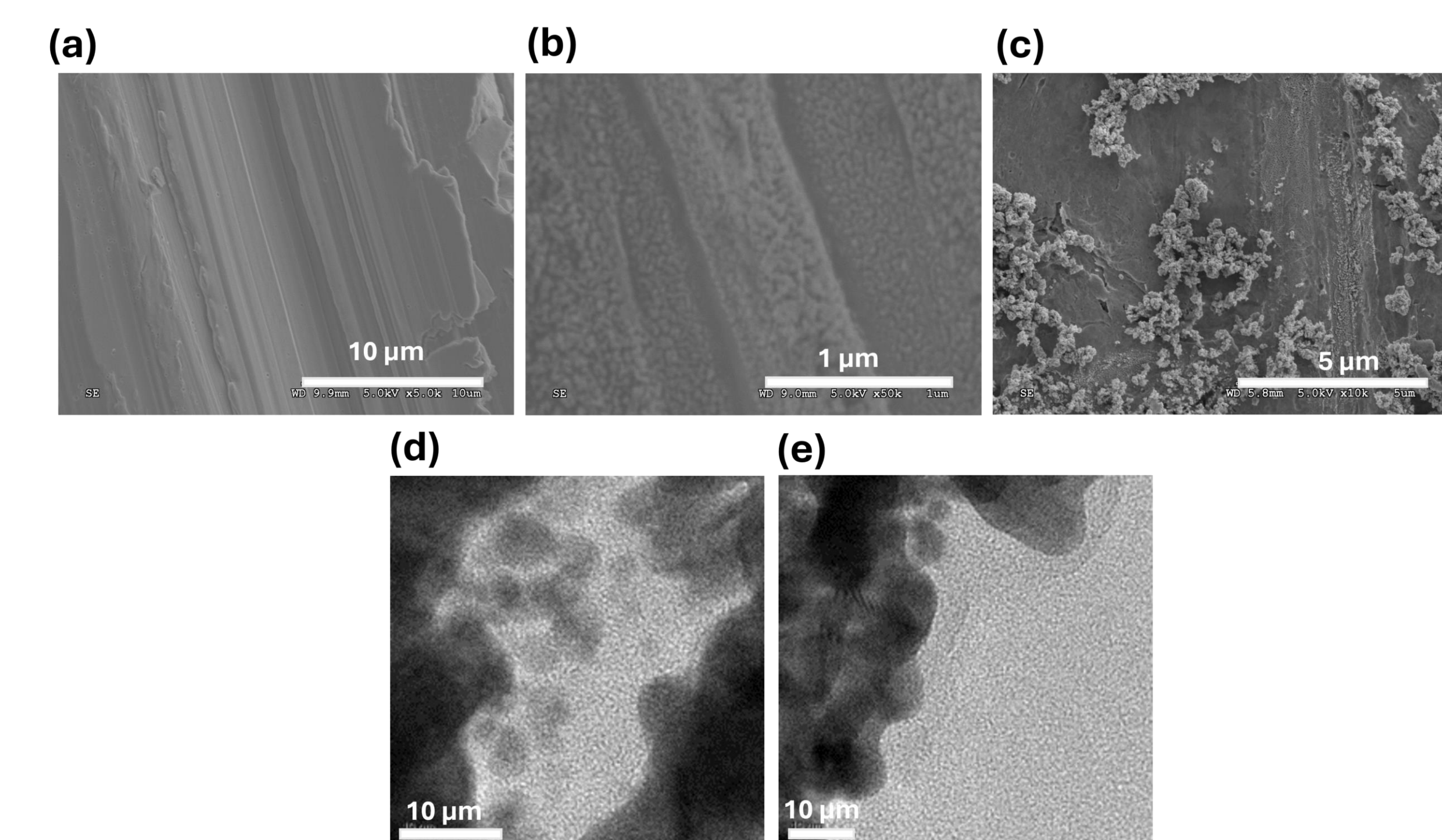


**Figure 2.** Non-renewable energy usage (GJ/tonne) and greenhouse gas emissions (tonne CO<sub>2</sub> eq/tonne) for PET (orange) and PEF (green).<sup>2</sup>

## Synthesis Method



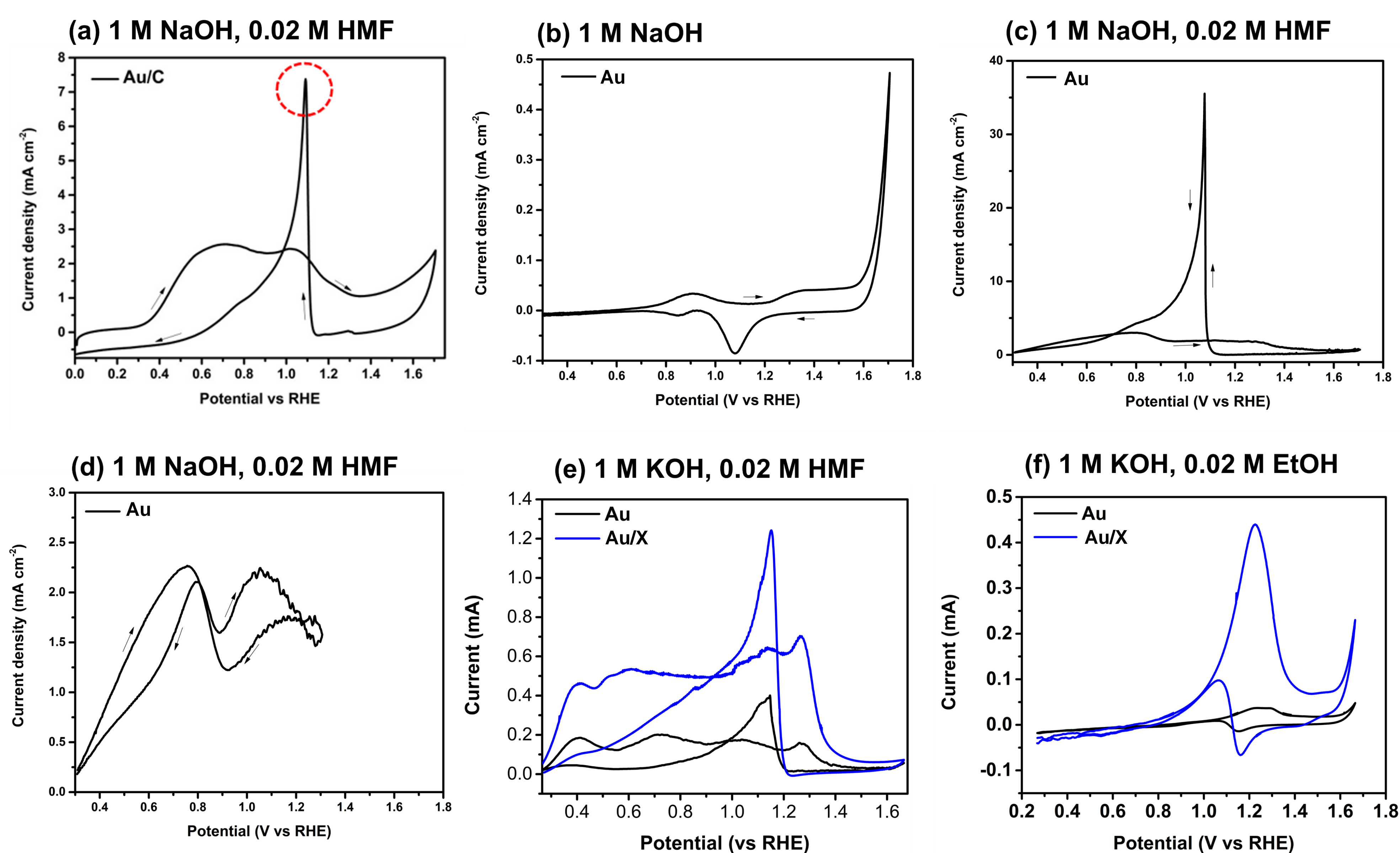
## Morphology Techniques



**Figure 4: SEM and HR-TEM Images of Au Surfaces**

- **Figure 4a-b:** SEM images showing the surfaces of the oxidized gold wire and the synthesized Au/X with CV treatment, respectively.
- **Figure 4c:** SEM image of the Au/X wire without CV, highlighting the less uniformly distributed and rough, porous structure compared to **4b** with CV.
- **Figure 4d-e:** HR-TEM images of the Au/X wire that display the formation of Au nanoparticles (Au NPs). The nature of surrounding film/layer (X) is under investigation.

## Results and Discussion



**Figure 5: Cyclic Voltammetry (CV) Scans of Au/C, Au, and Au/X vs. RHE**

- **Figure 5a:** CV scan of Au/C (Au NPs on carbon) on fluoride tin-oxide (FTO) glass, revealing first observation of unique peak during the reverse sweep.
- **Figure 5b and 5c:** CV scans of the Au wire in alkaline media without HMF (**5b**), and with HMF (**5c**). A peak is also observed only in the reverse scan around 1.1V vs RHE, where oxidized gold is reduced.
- **Figure 5d:** CV scan of the Au wire with HMF conducted below the potential range for gold oxide formation, with no reverse peak observed.
- **Figure 5e-f:** Enhanced catalytic activity observed for Au/X in HMF oxidation (**5e**) and ethanol oxidation (**5f**).

## Conclusion and Future Work

- Au/X layer significantly enhances oxidation processes in HMF and other reactants like EtOH, demonstrating the efficacy of gold as an electrocatalyst.
- A simple and reproducible method was established for synthesizing Au nanoparticles.
- Future work will focus on detailed characterization of the catalyst layer and its underlying mechanism by advanced spectroscopy and electrochemical analysis.

## Acknowledgements

1. David and Lorraine Freed Undergraduate Research Symposium, Lehigh University
2. Clare Boothe Luce Research Scholars Program

## References

1. Chen, S., Li, H., Liu, Q., Wang, H., Ren, B., & Huang, H. (2021). Reaction mechanism and kinetics of the liquid-phase oxidation of 5-hydroxymethylfurfural to 2,5-furandicarboxylic acid. *Industrial & Engineering Chemistry Research*, 60(47), 16887–16898. <https://doi.org/10.1021/acs.iecr.1c02730>
2. Eerhart, A. J. J. E., Faaij, A. P. C., & Patel, M. K. (2012). Replacing fossil-based PET with biobased PEF; process analysis, energy and GHG balance. *Energy & Environmental Science*. Royal Society of Chemistry. <https://doi.org/10.1039/C2EE02480B>